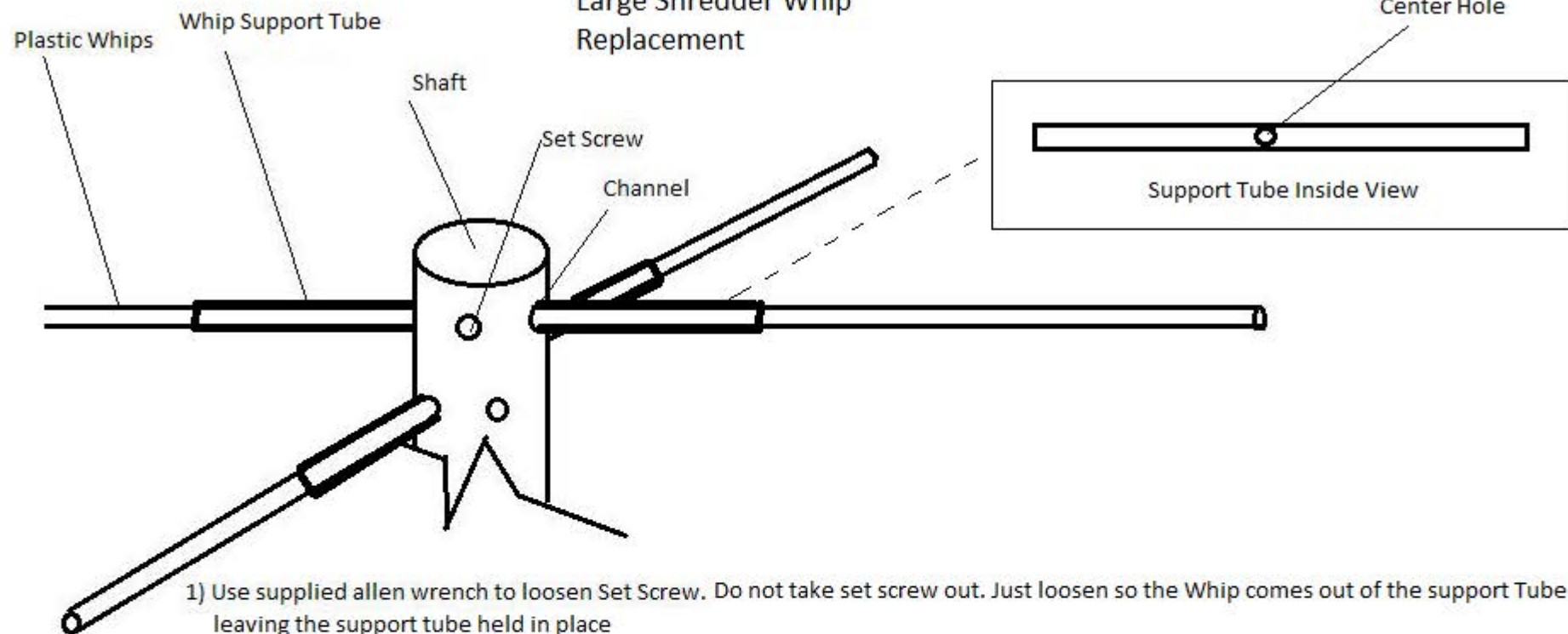
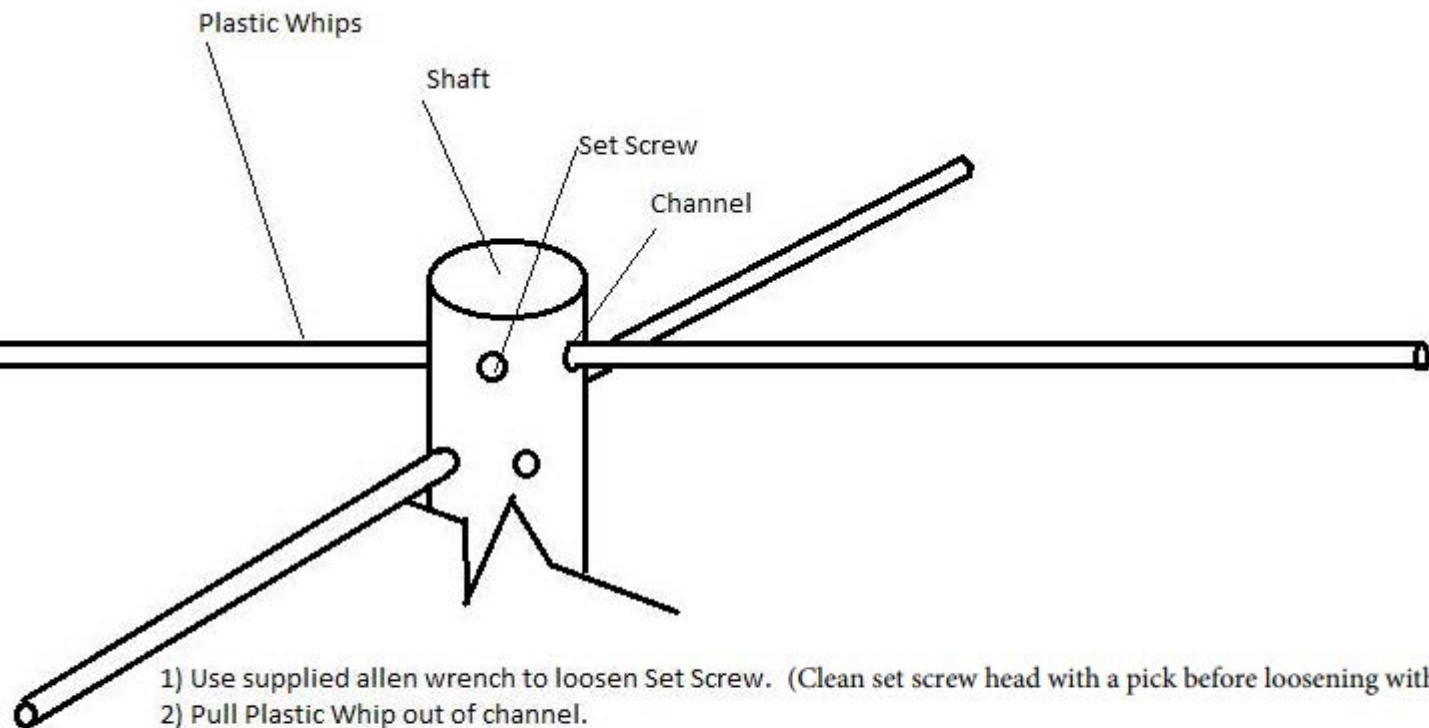


## Large Shredder Whip Replacement



- 1) Use supplied allen wrench to loosen Set Screw. Do not take set screw out. Just loosen so the Whip comes out of the support Tube leaving the support tube held in place
- 2) Pull Plastic Whip out of channel.
- 3) Repeat step 1 and 2 for all 12 Whips.
- 4) Once all Whips are removed, start from the bottom and work outward. Insert new Plastic whip into channel leaving equal space between both sides of barrel.
- 5) Use allen wrench to tighten Set Screw. Make sure the set screw is going through the center hole in support tube.  
DO NOT overtighten just snug screw until whips dont move.
- 6) Repeat steps 4 and 5 for remaining whips.
- 7) Turn on machine and listen. If whips are hitting inside of barrel, find and recenter these whips, then repeat this step.



- 1) Use supplied allen wrench to loosen Set Screw. (Clean set screw head with a pick before loosening with allen wrench)
- 2) Pull Plastic Whip out of channel.
- 3) Repeat step 1 and 2 for all 12 Whips.
- 4) Once all Whips are removed, start from the bottom and work outward. Insert new Plastic whip into channel leaving equal space between both sides of barrel.
- 5) Use allen wrench to tighten Set Screw. DO NOT overtighten just snug screw until whips dont move.
- 6) Repeat steps 4 and 5 for remaining whips.
- 7) Turn on machine and listen. If whips are hitting inside of barrel, find and recenter these whips, then repeat this step.